

Installation Instructions

FOR INTERLOCKING ENGINEERED HARDWOOD (P.1)



Glue or Floating Installation: INTERLOCKING ENGINEERED WOODS can be installed over most sub-floors, and are engineered to be very dimensionally stable, making them suitable for installation over all grade levels. (See information and installation guidelines below.)

ATTENTION – INSTALLER/OWNER RESPONSIBILITY

Inspect “all” materials carefully before installation. Wood is a natural product containing variations in color, tone and graining. Some variation in color is to be expected in a natural wood floor. Beautiful hardwood floors are a product of nature and therefore not perfect. These floors are manufactured in accordance with accepted industry standards, which permit a defect tolerance of 5%. Even though our product goes through many inspections before it leaves the factory, it is the responsibility of the customer and installer to perform a final inspection prior to installation.

ANY WOOD warranties that may be offered with this product do not cover materials with visible defects once they are installed.

We recommend that you visit the National Wood Flooring Association (NWFA) website at woodfloors.org/consumer for installation help and maintenance tips.

TOOLS

Basic tools and accessories: broom or vacuum, chalk line, tapping block, wood cleaner, hand or electric jamb saw, miter saw, moisture meter, safety glasses, straight edge, table saw, tape measure, square, utility knife, pry bar and underlayment (for floating installations).

Use urethane wood flooring adhesive, towels and trowel if gluing.

JOB SITE CONDITIONS

It is the responsibility of the installer/owner to determine if the job site sub floor and job site conditions are environmentally stable (Temp 60° F-80° F / Relative Humidity 35%-65%) and structurally (see local building codes) acceptable for wood floor installation. The customer and/or installer is responsible for wood failure resulting from or connected with sub-floor, subsurface, job site damage or deficiencies after the hardwood flooring has been installed. See NWFA guidelines.

SUB-FLOOR PREPARATION AND RECOMMENDATIONS FOR ALL INSTALLATIONS

Concrete Sub-Floors

New concrete slabs require a minimum of 60 days drying time before covering them with a wood floor.

- Less than 3 lbs. /1000 sq. ft. /24 hrs. on calcium chloride test
- Less than a reading of 5.0 on a Tramex Concrete Moisture Encounter (moisture meter)

Lightweight Concrete

Lightweight concrete has a dry density of 100 pounds or less per cubic foot and is only suitable for engineered wood floors when using the floating installation method. Many products have been developed as self-leveling toppings or floor underlayments. These include cellular concrete, resin reinforced cementations, underlayments, and gypsum-based materials. Although some of these products may have the necessary qualifications of underlayment for wood flooring installation, others do not. To test for lightweight concrete, scrape a coin or key across the surface of the sub-floor. If the surface powders easily or has a dry density of 100 pounds or less per cubic foot, use only the floating installation method.

- Less than 3 lbs. /1000 sq. ft. /24 hrs. on calcium chloride test
- Less than a reading of 5.0 on a Tramex Concrete Moisture Encounter (moisture meter)

All Concrete sub-floors must be dry, smooth (level with 3/16” in a 10 foot Radius – 1/8” in 6”) and free of structural defects. Hand scrape or sand with a 20 grit #3-1/2 open face paper to remove loose, flaky concrete. Grind high spots in concrete and fill low spots with a Portland based leveling compound (min. 3,000 psi).

Concrete must be free of paint, oil, existing adhesives, wax grease, dirt and curing compounds. These may be removed chemically or mechanically, but do not use solvent-based strippers under any circumstances. The use of residual solvents can prohibit the satisfactory bond of flooring adhesives. It is important to ensure a proper bond between the adhesives and concrete and wood panels.

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These engineered hardwood floors may be installed on grade, above grade, as well as below grade where moisture conditions do not exist. To ensure a long lasting bond, make sure that the perimeter of the foundation has adequate drainage and vapor barrier.

Wood Sub-Floors

Wood sub-floors need to be well nailed or secured with screws. Nails should be shanks and screws need to be counter sunk. The wood sub-floor needs to be structurally sound and dry. It should not exceed 3% of the moisture content of wood flooring to be installed prior to installation. If the sub-floor is single layer, less than 3/4" thick, add a single cross layer for strength and stability (minimum 5/16" thick for a total 1" thickness). This is to reduce the possibility of squeaking.

Wood sub-floors must be free of paint, oil, existing adhesive, wax, grease, dirt, urethane, varnish, etc. Underlayment grade OSB (not the wax side) is also a suitable sub-floor. Particleboard is not an acceptable sub-floor for staple or nail down installation but can be used as a sub-floor in glue-down installations. When installing over existing wood flooring, install at right angles to the existing floor.

Sub-floor Moisture Check

Wood Flooring Adhesive may be used for above, on, and below grade applications and on all common substrates. On and below grade applications are susceptible to moisture and should be tested for moisture prior to installation in several locations within the installation area. Acceptable conditions for above, on and below grade applications are:

- Less than 3 lbs. /1000 sq. ft. /24 hrs. on calcium chloride test
- Less than a reading of 5.0 on a Tramex Concrete Moisture Encounter (moisture meter)

To correct any sub-floor problems concerning moisture, either wait until the sub-floor dries to meet specifications or use appropriate moisture barrier.

Sub-floors Other Than Wood or Concrete

Note: Perimeter glued resilient vinyl and rubber tiles are unacceptable underlayments and must be removed. Terrazzo, tile and any other hard surfaces that are dry, structurally sound and level, as described above, are suitable as a sub-floor for engineered wood.

Radiant Heated Sub-floors

Before installing over a radiant-heated floor turn off heat and wait until the floor has reached room temperature. After installing the floor return the heat to the previous setting, slowly 2° at a time. Caution: The slab surface must never exceed 85° F. in temperature. (see NWFA Guidelines - Appendix H Radiant Heat Installation) <http://www.nwfa.org/member/pdf/installg/appenh.pdf>

INTERLOCKING ENGINEERED HARDWOOD FLOORING INSTALLATION

As above, the surface must be sound, tight and free of paint, oil, existing adhesives, wax, grease and dirt. Terrazzo and ceramic tile must be abraded to assure adhesion. Warning! Do not sand existing resilient tile, sheet flooring, backing, or felt linings. These products may contain asbestos fibers that are not readily identifiable. Inhalation of asbestos dust can cause serious bodily harm. Check with local, state and federal laws before handling hazardous material and before attempting the removal of these floors.

Preparation

Remove all moldings and wall-base and undercut all door casings with a hand or power jamb saw using a scrap piece of flooring as a guide.

"Racking the Floor"

Start by using random length strips from the carton or by cutting four to five strips in random lengths, differing by at least 9". As you continue working across the floor be sure to maintain the 9" minimum stagger between end joints on all adjacent rows. Never waste material; use the left over pieces from the cuts to start the next row or to complete a row.

Note: When installing a pre-finished wood floor be sure to blend the wood from several cartons to ensure a good grain and shading mixture throughout the installation.

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INTERLOCKING FLOATING INSTALLATION

All flooring installations must use an approved underlayment. In a floating installation, a 1/2" expansion gap must be maintained around the perimeter of the room. (See corresponding photos on the next page for a step-by-step illustration of the following floating installation instructions.)

After allowing the floor to acclimate (Step 1) and ensuring that proper subfloor requirements are met (Step 2), you can begin the installation by laying the underlayment (Step 3). As you lay the first plank, use spacers to maintain the minimum 1/2" expansion gap around the perimeter of the room (Step 4). Then lay the butt seams onto each other for the first row. (Steps 5-6).

The cut piece from the first row (which is at least 9" long) will be used to start the second row (Steps 7-9). Be sure to always stagger the end seams a minimum of nine inches.

To begin the second row, place the tongue of the cut piece into the groove and lock down into place (Step 10). Place the second board of the second row into the groove and lock down into place. The butt seams will be held down by the following rows. It is only necessary to glue the end seams within the first and last row of the installation.

The last row will be cut to fit (Step 11) and should be wider than two inches. If you need to remove the last board installed, gently slide the tool provided in this carton in between the two boards (Step 12), at the short end seam. If you encounter resistance, please turn the tool 180° and try again. The tool should slide in easily. As you are sliding the tool in, pull the desired board up and away from the adjacent board to remove.

GLUE DOWN INSTALLATION GUIDELINES

There several ways to install using a glue down method such as wet lay or tacked. Caution: It is important to follow all guidelines set by the adhesive manufacturer for the glue down method you choose. By not adhering to the guidelines you can void your flooring warranties.

Step 1:

Select a starter wall. It is recommended to start the installation along an exterior wall; it's more likely to be straight and square with the room. Measure out from the wall the width of two strips plus 1/4" and mark each end of the room and snap your chalk line.

Step 2:

Spread "adhesive" from the chalk line to the starter wall using the adhesive manufacturer's recommended trowel. It is important to use the correct trowel at an angle to get the proper spread of adhesive applied to the sub-floor, which will produce a proper and permanent bond. Improper bonding can cause loose or hollow spots. Note: Change the trowel every 2000 to 3000 square feet due to wear down of the notches. This assures you always get the proper spread of adhesive.

Step 3:

Install the first row of starter strips with the tongue facing the starter wall and secure into position. Alignment is critical and can be achieved by top nailing the first row with finishing nails (wood installation instructions: engineered floor sub-floor), or sprig/pin nails (concrete sub-floor). This prevents slippage of the strips that can cause misalignment. Note: The strips along the wall may have to be cut to fit since most walls are not straight, and leaving an expansion space is not necessary with engineered wood strips installed with the glue-down method.

Step 4: Once the starter rows are secure, spread 2-1/2 to 3 feet of adhesive the length of the room. (Never lay more adhesive than can be covered in approximately 2 hours.) Place the tongue into the groove of the strips and press firmly into adhesive. Never slide strips through adhesive.

Test for proper bond by occasionally lifting a board and looking for good coverage (90%), and then replace it into the adhesive. Clean any adhesive off the surface before it cures using water. Use mineral spirits after it cures.

Note: Never work on top of the flooring when installing with a glue down method. Light foot traffic is allowed after 12 hours but wait 24 hours after installation.

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1. Allow flooring to acclimate to the installation room's temperature.



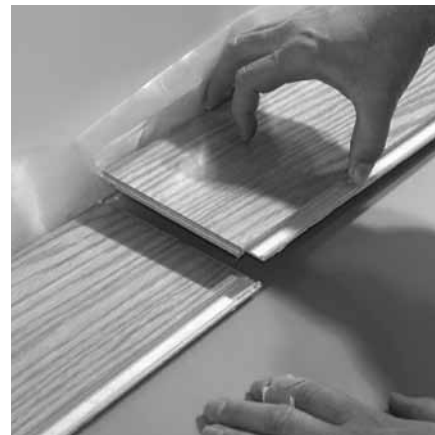
2. Make sure the floor is level and dry.



3. Roll out the underlayment, a few rows at a time to prevent tearing.



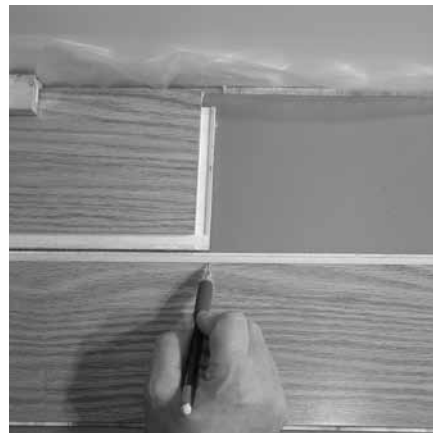
4. Start in corner positioning first board with 1/2" expansion spacers.



5. Line up the end of the second board with the first.



6. Drop second board into place ensuring that the seam is tight.



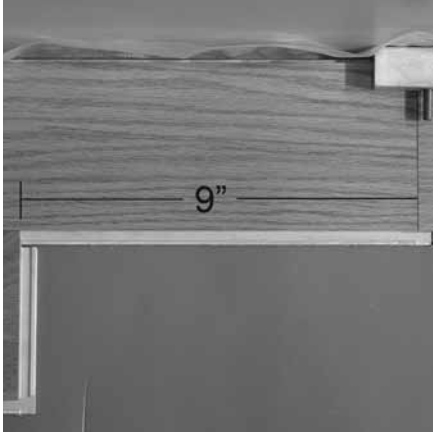
7. Place boards tongue to tongue and mark the cut line as shown.



8. The cut board from the first row is used to start the second row.

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9. Maintain a minimum 9" stagger throughout installation.



10. Position second row board at an angle and push down into place.



11. Measure cut line for last row, allowing for 1/2" expansion.

Final Touches:

Install the proper trim molding at the doorways to achieve the transition and along the walls to cover the edges of any gaps along the wall due to irregularity.

MAINTENANCE

ENGINEERED HARDWOOD FLOORS are very easy to maintain. Simply use a wood cleaner and a specialty terry cloth flooring duster, which is available from most flooring retailers. NEVER WET MOP YOUR WOOD FLOORS.

STEP 1:

Vacuum or sweep your floor to remove any particles that could scratch your floor.

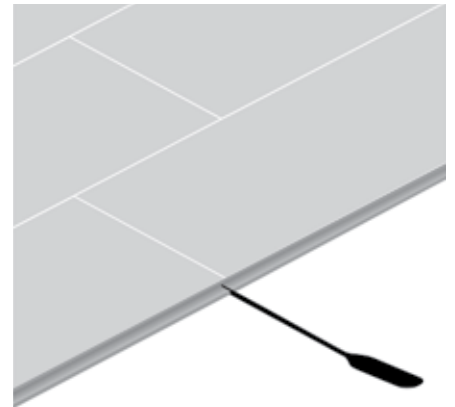
Warning: Vacuums with a beater bar or power rotary brush head can damage a wood floor and should never be used.

STEP 2: Apply the specialty wood cleaner directly to the terry cloth flooring duster, not to the floor! You can purchase our Robina approved cleaning materials from your Robina retailer or from our website under the ["Floor Care"](#) section.

STEP 3: Use a back and forth motion with the duster. When the terry cloth cover becomes soiled, simply replace it with a clean one. Cleaning the floor with a soiled cover could cause streaking. The covers are reusable so simply throw the cover in the wash and dry it as you would any towel.

Tips & Warnings:

- Never wet or damp mop your wood floors. Water can damage them.
- Vacuum or sweep regularly.
- Remove spills promptly using a wood cleaner and a clean white cloth.
- Use felt protectors under heavy pieces of furniture and chairs.
- Use protective mats at all exterior entrances.
- Spiked heels should not be worn on hardwood floors and shoes in need of repair can damage your floor.
- Never use oil soaps, wax or other household products to clean your floor.
- Wood is a natural product that is affected by the sun. Expect that over time the sun's UV rays can change the color of your floors.
- Keep animal nails trimmed.
- Protect your floor when using a dolly for moving furniture or appliances. Never slide or roll heavy furniture or appliances across the floor.
- If your floor becomes scratched or dull, repairs can often be made using repair accessories.



12. Place tool between two boards at end seam to "unlock".